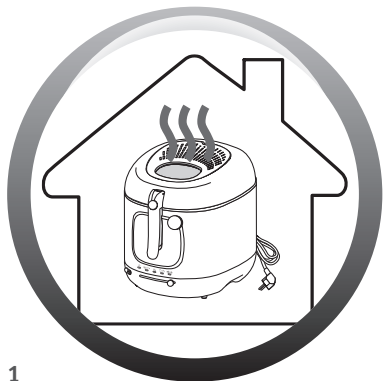
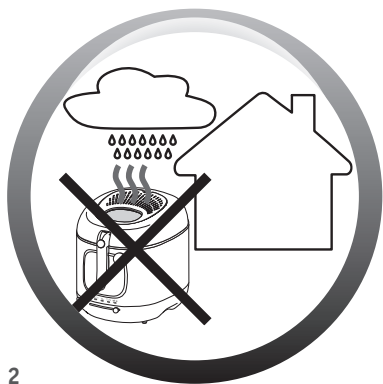


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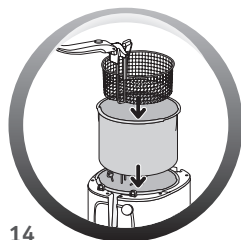
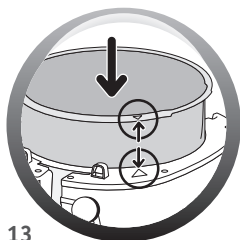
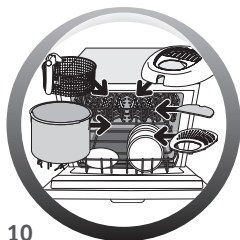
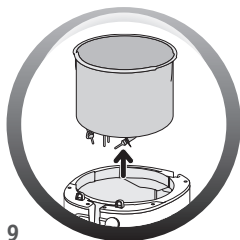
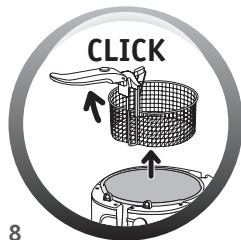
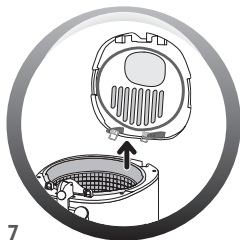
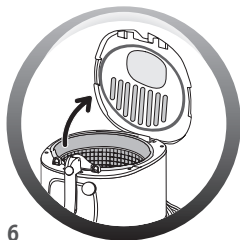
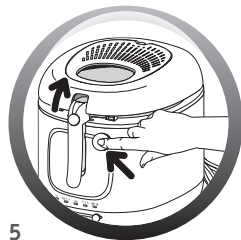
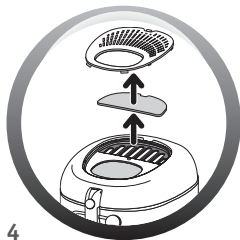
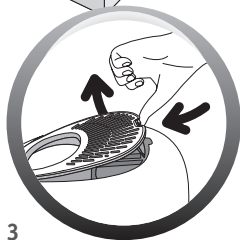


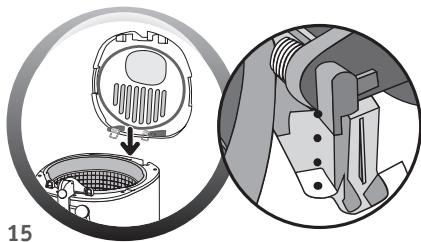
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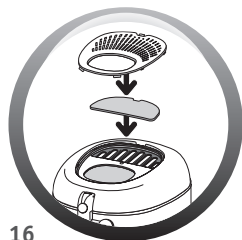
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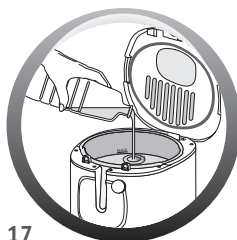


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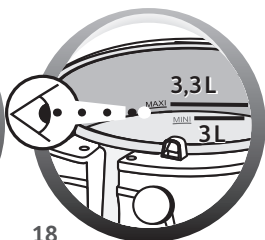


Mini = 3 L

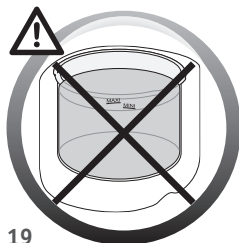
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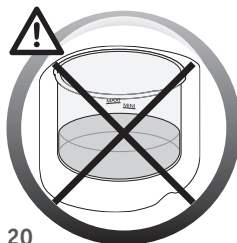
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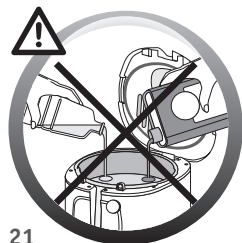
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19

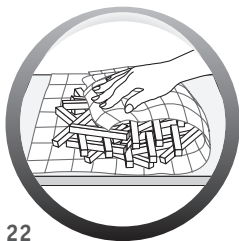


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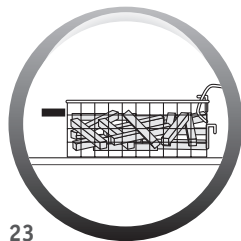


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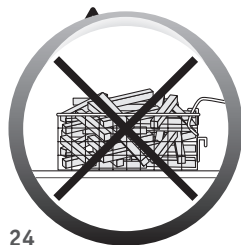
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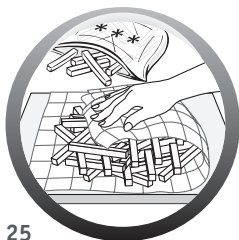
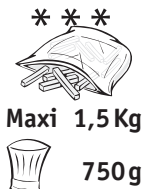
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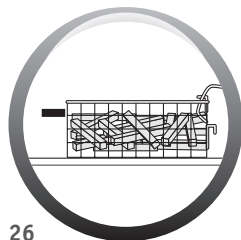
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24



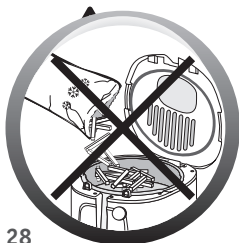
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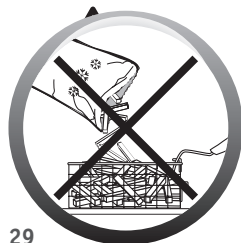
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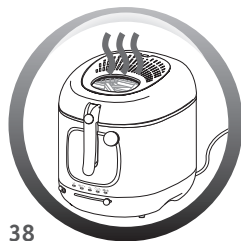
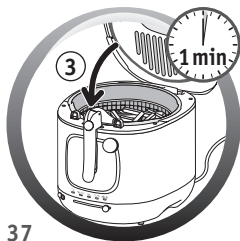
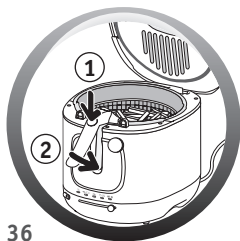
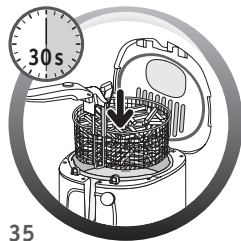
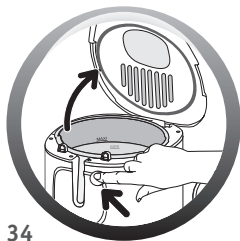
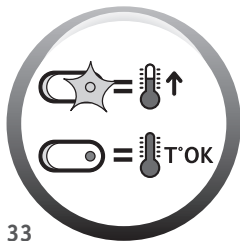
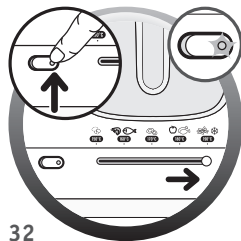
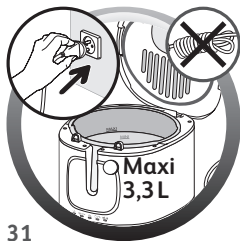
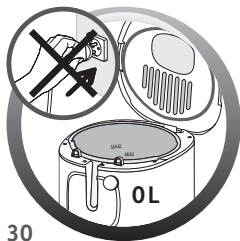
27

































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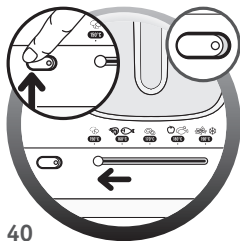
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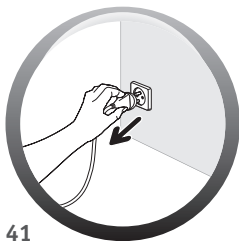
	Nb		 °C	
		2 Kg	190°C	+/- 19-25 min
		2 Kg	1 - 160°C 2 - 190°C	+/- 14-17 min +/- 9-11 min
		1 Kg	190°C	+/- 11-15 min
		1 Kg	170°C	+/-12-16 min
	8-10		190°C	+/- 9-10 min
	3/4		180°C	+/-12-19 min
	1-2		160°C	+/- 4-7 min
		300 g	150°C	+/- 4-6 min
	10-12		180°C	+/-11-13 min
	6		180°C	+/- 5-6 min
<b>* * *</b>	Nb		 °C	
		1,5 Kg	190°C	+/-13-19 min
		750 g	190°C	+/- 7-10 min
		750 g	170°C	+/- 8-11 min
		500 g	170°C	+/- 4-7 min
	10 p		190°C	+/- 5-7 min
		2 Kg	190°C	+/- 10-12 min
		300 g	190°C	+/- 3-5 min



7



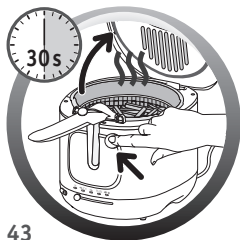
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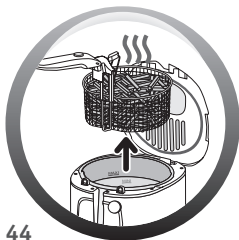
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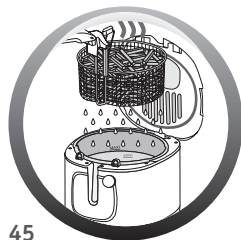
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43



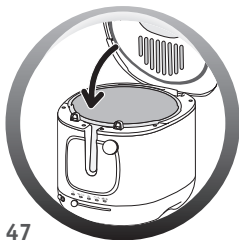
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45



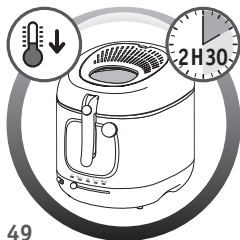
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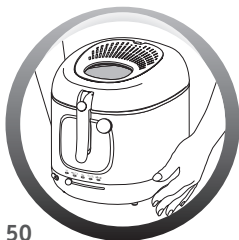
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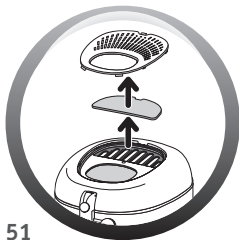
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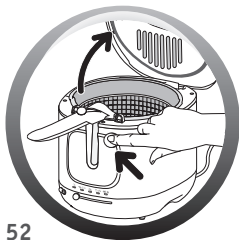
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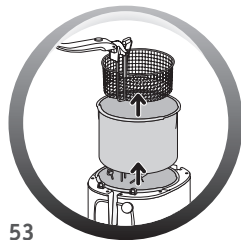
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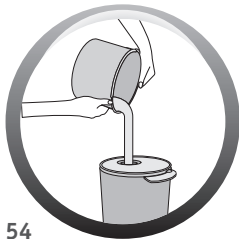
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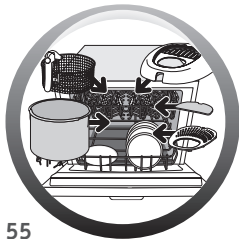
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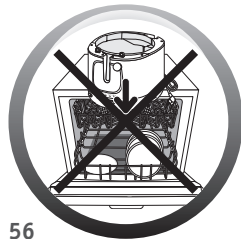
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54



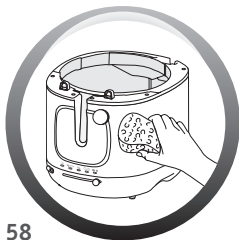
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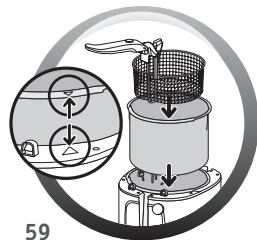
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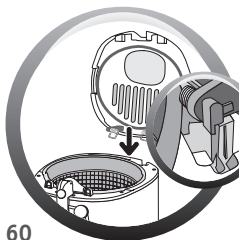
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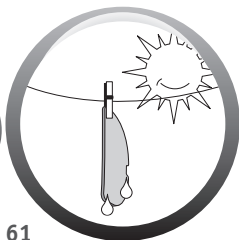
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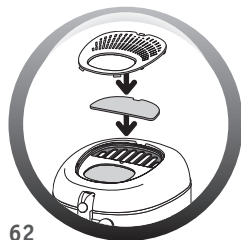
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60

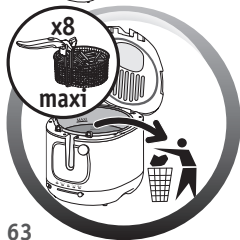


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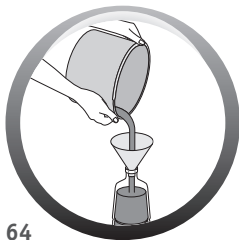


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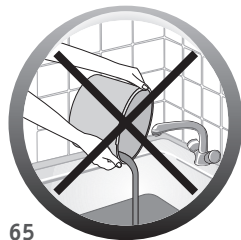
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63



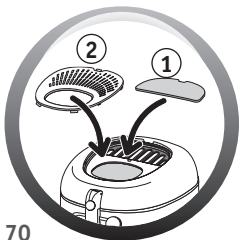
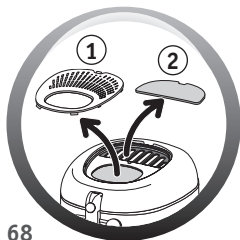
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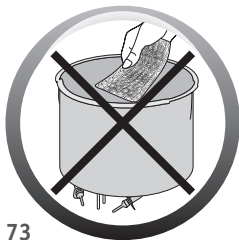


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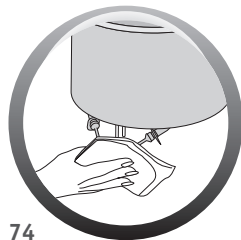




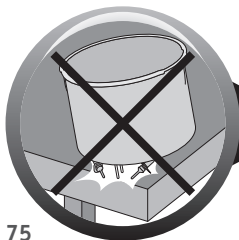
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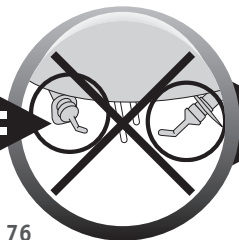
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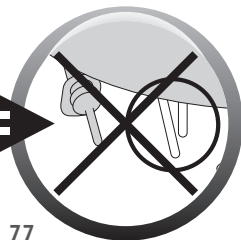
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75



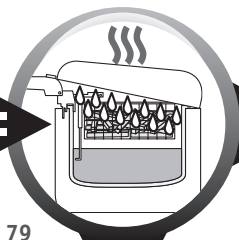
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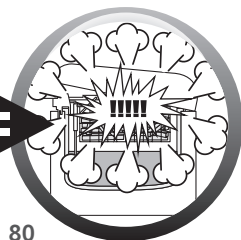
77



78



79



80



81



